

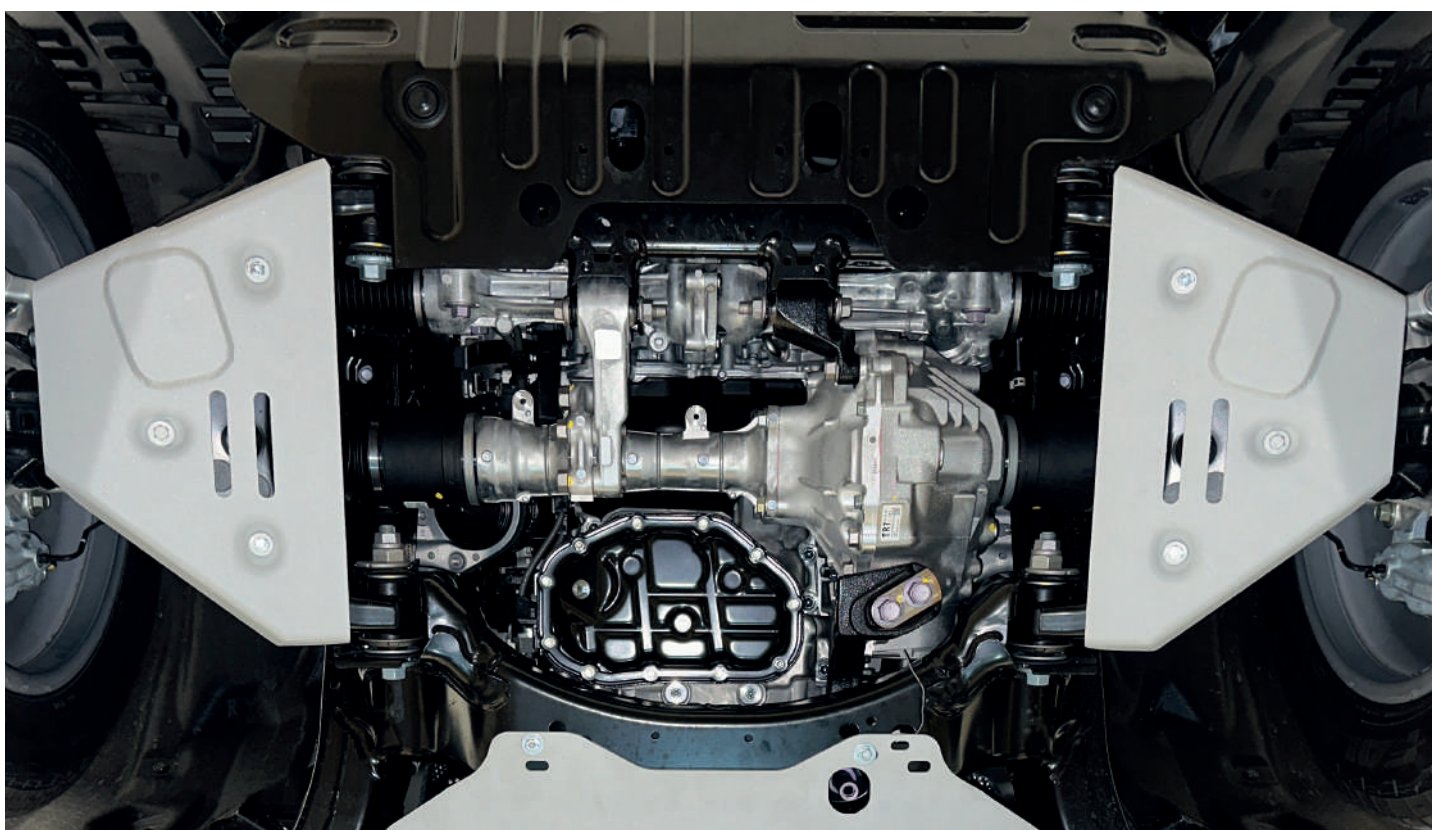
INSTALLATION MANUAL

PRODUCT: CONTROL ARM SKID PLATES

APPLICATION: TOYOTA LAND CRUISER 250 (2024-Present)
LEXUS GX550 (2024-Present)
TOYOTA 4RUNNER (2025-PRESENT)

PART NO: 2333.9574.1.6

UP-TO-DATE
MANUAL



CAUTION!

To reduce the risk of serious injury or damage to property: Before you start installing and using this product, read the full instructions, pay special attention to the conditions of safe use and recommendations for installation! When installing or maintaining this product, it is necessary to use protective goggles. Check the integrity of the installed components and torque all hardware every 250 miles (400 kms). Discontinue use if there is any damage to the structure or fasteners!

NOTICE

Skid plates are supplemental protection. We cannot guarantee protection against all possible damage from impacts. When driving, be careful of objects and terrain that may damage sensitive parts of the vehicle.

CONTROL ARM SKID PLATES

Part number	2333.9574.1.6
Vehicle Compatibility:	Toyota Land Cruiser 250 (2024-Present) Lexus GX550 (2024-Present) Toyota 4Runner (2025-Present)
Material:	Aluminum



SAFETY NOTICE

- * The RIVAL skid plate is designed to complement the use and design of the specified vehicle under conditions underlined by the vehicle manufacturer.
- * While driving the vehicle at any speed, collision with another vehicle, animal or object must always be avoided.
- * Following any collision with another vehicle, animal or object, the RIVAL skid plate and the vehicle must be inspected by a specialized or suitably qualified vehicle technician for possible damage to the components and assemblies in order to confirm suitability for further use of the vehicle.
- * It is strongly recommended that you do not operate a vehicle with a damaged skid plate or its components. In the case of damage, please contact the nearest RIVAL dealer. A damaged vehicle or skid plate is extremely dangerous and should be avoided at all cost.

INSTALLATION NOTICE

- * The RIVAL skid plate must be mounted to the vehicle according to this installation manual.
- * Personal safety during the installation process must be adhered to at all times.
- * Do not install this skid plate on vehicle models other than those listed in this manual.
- * We recommend using blue threadlocker on all hardware
- * Estimated time for installation: 1 hour.

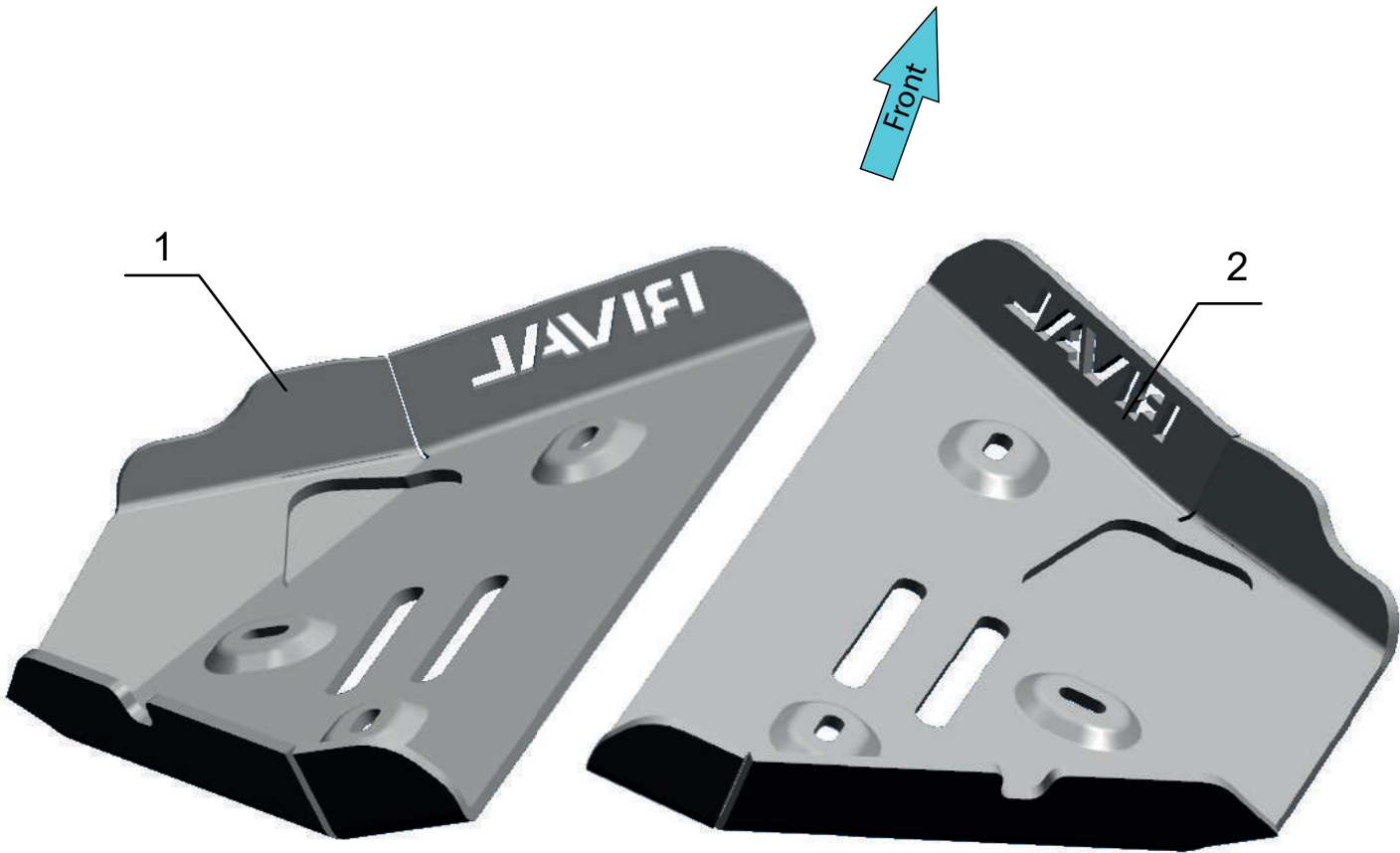
REQUIRED TOOLS

- * Basic tool kit
- * Torque wrench

TORQUE SETTING

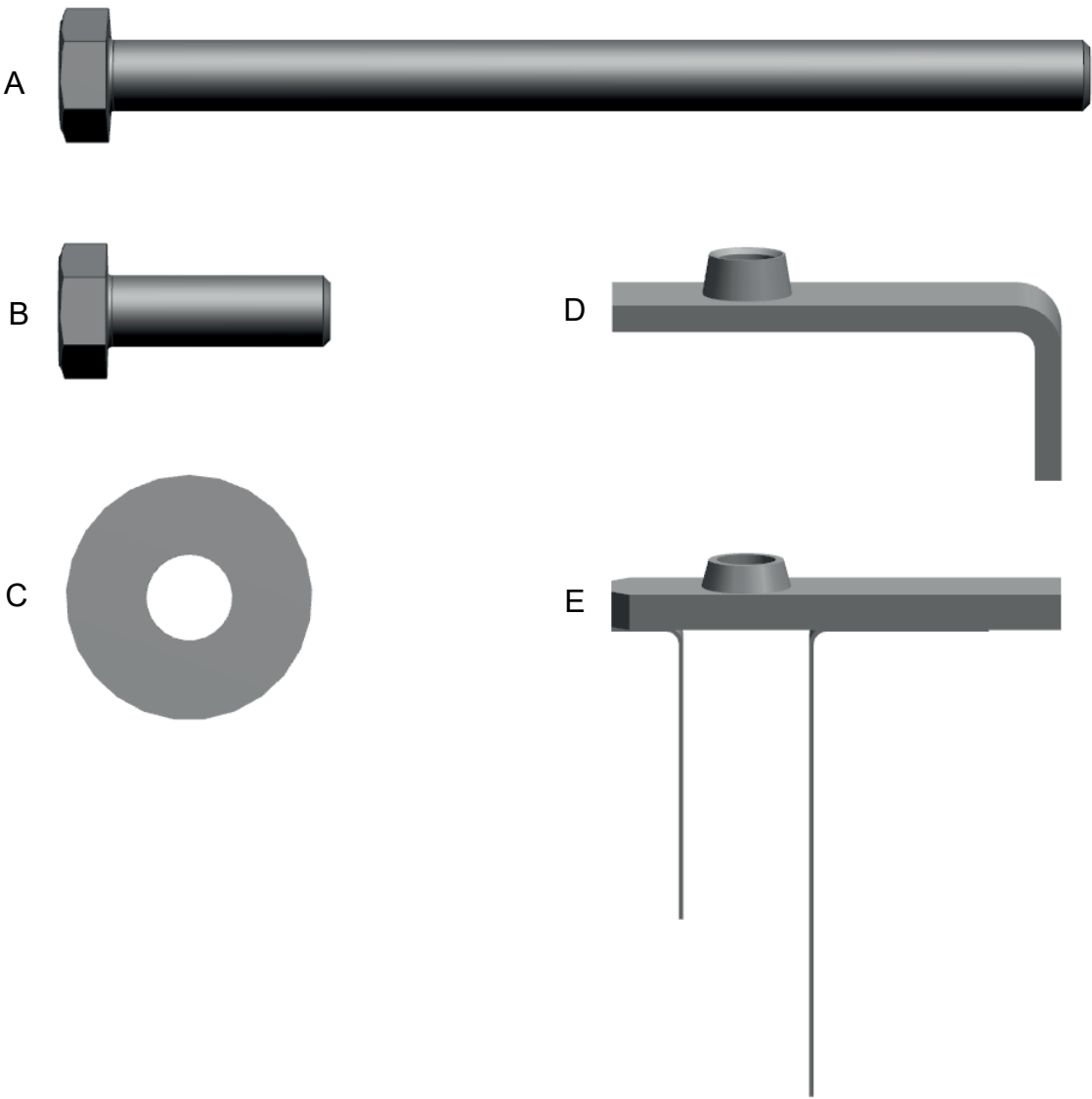
- * M8 - 24 N·m (17.7 lb/ft)

PARTS LISTING



- 1. Left skid plate.....Qty 1
- 2. Right skid plate.....Qty 1

PARTS LISTING



A. Bolt M8x1.25x110.....	Qty 4
B. Bolt M8x1.25x25.....	Qty 2
C. Washer M8.....	Qty 6
D. Insert nut M8.....	Qty 4
E. Insert nut M8 with wires.....	Qty 2

INSTALLATION PROCEDURE

***If equipped, remove factory or any aftermarket skid plates that might interfere with installation.**

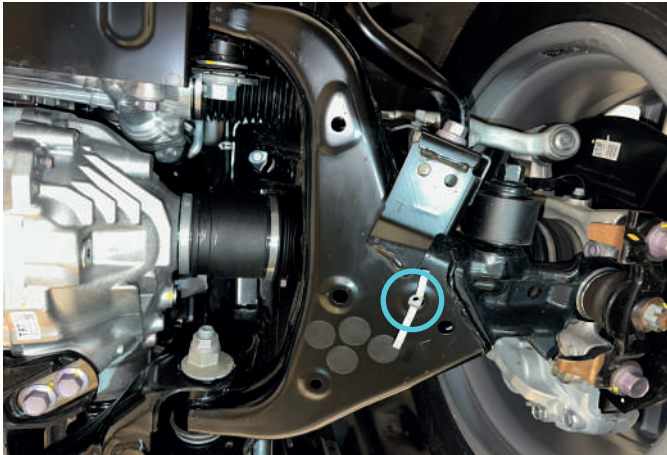


Fig. 1

1. Install insert nut M8 (item E), as shown in Fig. 1.

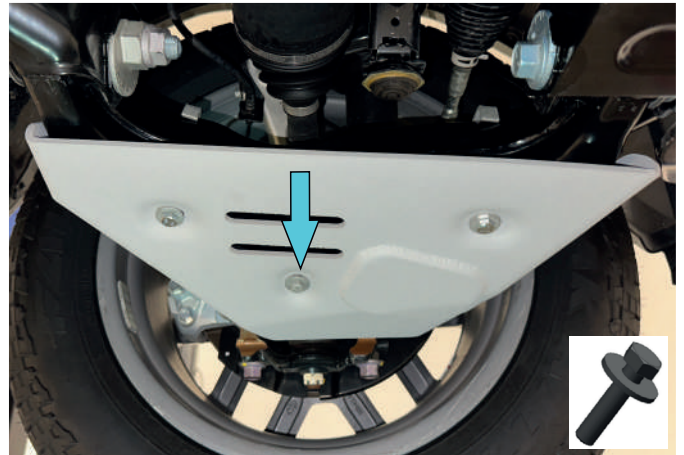


Fig. 2

2. Secure the left skid plate (item 1) using M8x25 bolt with M8 washer, as shown in fig. 2.
***Do not tighten yet.**

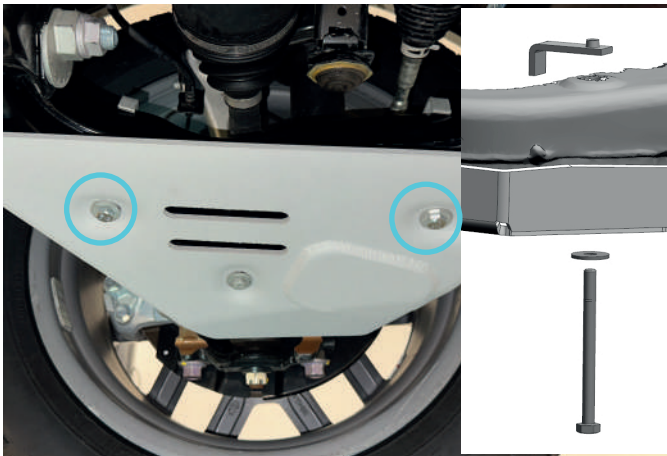


Fig. 3

3. Secure the skid plate using M8x110 bolts , M8 washers and M8 insert nuts (item A, C, D) as shown in Fig.4.

***Once all bolts are inserted, check skid plate alignment and tighten all previously installed hardware.**

4. Repeat steps 1-3 for the right side of the vehicle.

INSTALLATION PROCEDURE

Before operating a vehicle fitted with RIVAL Skid Plates:

- Make sure all fittings are properly torqued.
- Ensure the integrity of the structure and its components.

